

A Division of



Unit 210 Holly Road. Western industrial estate. Naas Road,Dublin 12. Ph: 01-4247200 Fx:01-4502371 Email: info@adhesivetapes.ie Web: www.athesivetapes.ie

# TECHNICAL DATA

# **IN750**

Polyethylene Single Sided Foam Tape

#### **DESCRIPTION**

**IN750** is primarily a foam compression sealant. The product is white. The foam is predominantly closed celled. A rubber pressure sensitive adhesive is coated on one side, and the product has a polyethylene fixed liner on the other non-adhesive face.

IN750 will act as a weatherseal and air/dust seal when compressed.

### **APPLICATIONS**

- Forms a compression weatherseal
- For preventing electrolytic corrosion
- For cushioning

- Forms a compression air / dust seal
- For gap filling
- For anti slip mounting

#### **PRODUCT BENEFITS**

- Minimum 20% compression required to effect a weatherseal
- Service temperature: -30°C to +80°C
- Application temperature: +10°C to +40°C
- Shelf life of 1 year
- Coated on one side with a high quality pressure sensitive synthetic hot melt rubber adhesive
- Good resistance to dilute acids & alkalis
- Resistance to abrasion, corrosion and moisture
- Suitable for indoor environments
- No known hazards associated with this product
- Pre-determinated dimensional sealant reduces waste
- Clean to use
- Clean edge finish

#### **ACCREDITATIONS**

Conforms to European Directive 2000/53 EC (lead, chromium VI, mercury, cadmium free)

## **TECHNICAL PROPERTIES**

	Unit	Nominal Value	Test Method
Shore Hardness (00) Scale	"00"	55	F16 Force
To Compress by 30%	Ncm <sup>-2</sup>	3.0	F4
Compression Deflection after 1 minute	Ncm <sup>-2</sup>	2.5	F4 10
Minute 180° Peel Adhesion	N/25mm	5	F9
Thermal Conductivity (k)	Wm <sup>-1</sup> K <sup>-1</sup>	0.052	Lee's Disc

#### STANDARD PRESENTATION

Formats : Logs, Rolls, Die Cuts
Thickness : 1.0; 2.0; 3.0; 4.0; 6.0 mm
Core : 76mm branded cardboard

#### **RECOMMENDATIONS**

Surfaces must be clean, dry, free from grease and dirt.

Recommended cleaning agent is Propanol-2-ol, {IPA}. Please note manufacturer's safety instructions should be followed and customers are recommended to ensure compatibility of the solvent with their substrate. Ideal bonding substrates are those which are: clean, dry, flat, smooth, dust free & non-porous.

Low temperatures may increase the risk of condensation, reducing the tack of the product. Life expectancy will vary with temperature and humidity.

Product may be applied by hand direct from a roll applying even pressure.

Customers are recommended to make their own assessment of our products under their own conditions, for their own requirements.

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